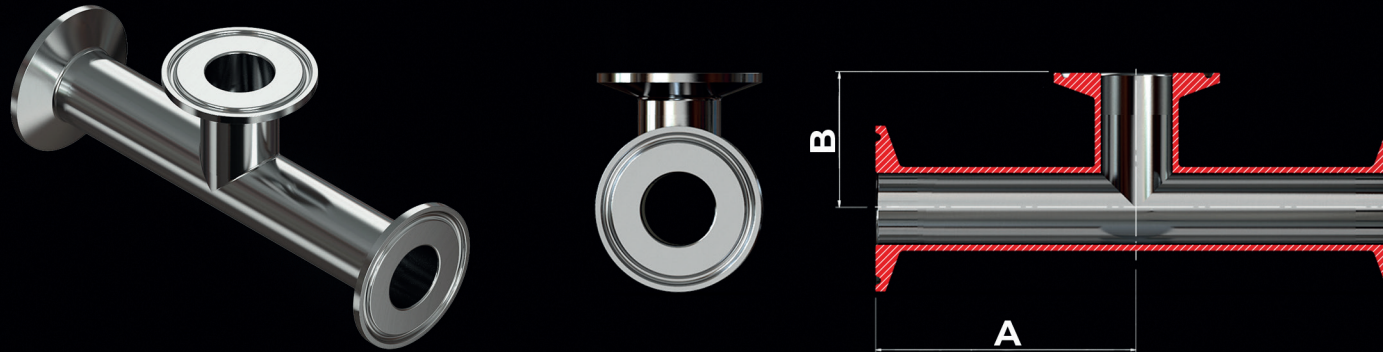
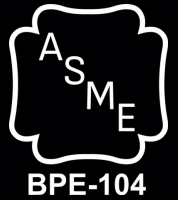


Tee Straight - Short derivation

Tri-clamp ends

DT-4.1.2-5 (DT-27)



Ø (Diameter)	OD	ID	THK	A	B
1/2"	12,7	9,4	1,65	60,3	25,4
3/4"	19,05	15,75	1,65	63,5	28,6
1"	25,4	22,1	1,65	66,7	28,6
1.1/2"	38,1	34,8	1,65	73,0	34,9
2"	50,8	47,5	1,65	85,7	41,3
2.1/2"	63,5	60,2	1,65	92,1	47,6
3"	76,2	72,9	1,65	98,4	54,0
4"	101,6	97,38	2,11	120,7	69,9
6"	152,4	146,86	2,77	181,0	117,5

Manufacture Material

ASTM A270 S2 UNS
S31603 (316L)

Finishing

Internal

SF1: Ra < 0,50 µm (20 µin)
Mechanical Polishing

SF4: Ra < 0,375 µm (15 µin)
Electropolishing

External

Ra 0,80 µm (32 µin)

Measurements in mm - Dimensions according to ASME BPE standard (Table DT-3-1)